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Received for review September 14, 1979. Accepted February 15, 1980

Thermal Expansion and Shear Viscosity Coefficients of Water + Ethanol + Sucrose Mixtures

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Thermal expansion coefficients of water + ethanol + sucrose mixtures have been measured in the temperature range 10-60 °C, and shear viscosity coefficients have been measured in the temperature range 25-50 °C.

At ambient temperature the system water + ethanol exhibits large deviations from thermodynamic ideality-positive excess Gibbs free energies (1) and negative excess enthalpies (2) and volumes (3)—and anomalies in its viscosity (4). The extrema in the shear viscosity and excess enthalpy occur at an ethanol mass fraction of about 0.4. On the other hand, aqueous sucrose solutions are thermodynamically ideal, and the viscosity increases in a normal manner with increasing sucrose concentration (5).

We have studied the ternary system water (1) + ethanol (2)+ sucrose (3) at mass fractions $w_2 \lesssim 0.3$ and $w_3 \lesssim 0.2$. Some preliminary solubility measurements at 25 °C established the solid-liquid phase diagram sketched in Figure 1. We report measurements at accessible liquid compositions at essentially 1 atm pressure of (i) the thermal expansion coefficient $\alpha_{\rm p}$ in the range 10-60 °C and (ii) the shear viscosity coefficient η in the range 25-50 °C.

Experimental Section

Materials. The ethanol used in the dilatometry measurements and some of the viscometry measurements was AnalaR grade (British Drug Houses Ltd.); in the remaining viscometry measurements an allowance was made for a trace of water in the ethanol (<0.5%). The tap water was freshly distilled, and sucrose was a commercial sample from the British Sugar Corp.

Solutions were degassed under vacuum before use. Air solubility in water + ethanol is anomalously low (6), and a separate program of excess volume experiments by dilution dilatometry (7) had to be abandoned owing to the formation of air bubbles (despite careful degassing) on mixing ethanol with an aqueous sucrose solution.

Apparatus. The dilatometers were of the design described by Orwoll and Flory (8). Changes in sample volume were obtained by weighing the amounts of displaced mercury. Temperatures were measured with a Hewlett-Packard quartz-crystal thermometer in a water thermostat bath (\leq 318 K, \pm 2 mK; \geq 318 K, ± 3 mK). Appropriate corrections were made for the thermal expansion of glass and mercury (8).

Viscosities were measured with two Ubbelohde suspendedlevel viscometers (9). The manufacturer's calibrations were checked by measurements on distilled water from 25 to 50 °C. The passage of the meniscus was detected photoelectrically,

	$10^{3} \alpha_{\rm p}/{\rm K}^{-1}$ sucrose mass fraction				
t/°C	0	0.0491	0.0964	0.1859	
9.82	0.126	0.156	0.182	0.230	
13.23	0.168	0.195	0.217	0.258	
16.94	0.213	0.236	0.254	0.288	
19.27	0.237	0.260	0.276	0.309	
21.74	0.264	0.284	0.299	0.325	
24.22	0.289	0.308	0.319	0.342	
26.53	0.312	0.328	0.340	0.361	
29.31	0.339	0.355	0.363	0.381	
32.75	0.369	0.382	0.388	0.403	
36.12	0.399	0.410	0.416	0.424	
38.51	0.419	0.428	0.433	0.441	
40.98	0.439	0.447	0.450	0.456	
44.08	0.466	0.473	0.473	0.477	
46.53	0.479	0.486	0.486	0.487	
48.41	0.497	0.503	0.500	0.501	
50.13	0.504	0.509	0.509	0.504	
52.13	0.526	0.531	0.527	0.523	
54.73	0.543	0.546	0.541	0.537	
57.56	0.562	0.564	0.558	0.551	
60.28	0.576	0.579	0.573	0.566	

Table I. Thermal Expansion Coefficients for Mixtures Made from

with infrared emitters and detectors connected to the viscometer by flexible light cables (10). The mean flow-time was an average of five determinations. A small kinetic energy correction was applied. Shear viscosities were calculated from the measured kinematic viscosities and the densities obtained in the dilatometric work.

Results of Measurements

8.31% Aqueous Ethanol

Tables I and II list isobaric thermal expansion coefficients $\alpha_{\rm p} = (\partial \ln V/\partial T)_{\rm p}$ from 10 to 60 °C for eight mixtures. The results in Table I are for solutions made up from a water + ethanol mixture of ethanol mass fraction $w_2 = 0.0831$ by dissolving various mass fractions w3 of sucrose (0, 0.0491, 0.0964, and 0.1859) in the mixed solvent. (The w_2 values, therefore, do not represent the mass fractions of ethanol in the final mixture.) The results in Table II are for solutions made up from water + ethanol with $w_2 = 0.1629$. The precision of the α_p values is about 0.5%. Densities at 20.0 °C are listed in Table III, and for $w_3 = 0$ they agree with Osborn (3) within 0.01%.

Shear viscosity coefficients η for 15 mixtures from 25 to 50 °C are recorded in Table IV. Three different mass fractions of sucrose have been studied (0.0476, 0.0909, and 0.1667). The accuracy of the η values is estimated to be about 1%. Results



Figure 1. Solid-liquid phase diagram for water + ethanol + sucrose at 25 °C on a mass fraction basis.

 Table II.
 Thermal Expansion Coefficients for Mixtures Made

 from 16.29% Aqueous Ethanol

		$10^{3} \alpha_{\rm p}/{\rm K}^{-1}$					
		sucrose mass fraction					
t/°C	0	0.0491	0.0964	0.1859			
7.73	0.238	0.259	0.279	0.315			
8.79	0.245	0.263	0.284	0.320			
10.29	0.265	0.284	0.303	0.338			
11.61	0.274	0.292	0.310	0.341			
12.58	0.291	0.306	0.327	0.356			
13.59	0.296	0.312	0.332	0.354			
14.54	0.308	0.319	0.340	0.365			
15.61	0.319	0.335	0.352	0.374			
16.78	0.333	0.346	0.363	0.381			
17.59	0.337	0.350	0.366	0.386			
18.18	0.344	0.353	0.373	0.393			
19.29	0.355	0.366	0.380	0.398			
20.84	0.367	0.379	0.394	0.407			
22.66	0.389	0.395	0.407	0.422			
24.36	0.397	0.406	0.417	0.429			
26.77	0.427	0.430	0.442	0.449			
29.56	0.443	0.448	0.457	0.463			
31.93	0.469	0.471	0.478	0.481			
34.06	0.485	0.486	0.491	0.495			
36.29	0.503	0.503	0.507	0.506			
39.04	0.525	0.524	0.526	0.521			
41.62	0.542	0.541	0.542	0.535			
45.03	0.571	0.565	0.566	0.560			
47.86	0.584	0.581	0.574	0.569			
50.02	0.608	0.601	0.595	0.586			
53.37	0.627	0.620	0.613	0.601			
57.62	0.656	0.646	0.641	0.624			
61.96	0.683	0.673	0.663	0.648			

 Table III. Densities of Water + Ethanol + Sucrose Mixtures

ethanol mass	$\rho/g \text{ cm}^{-3}$ sucrose mass fraction					
fraction	0	0.0491	0.0964	0.1859		
0.0831	0.984 31	1.004 67	1.025 36 1.013 67	1.061 82 1.053 25		

for mixtures containing no ethanol agree with those of Hosking (5) within ± 0.01 mPa s.

Discussion

The effect on α_p of adding sucrose to water + ethanol is illustrated in Figures 2 and 3 by the temperature dependence of the quantity $\Delta \alpha_p = \alpha_p - \alpha_p^\circ$, where the superscript ° refers to the sucrose-free mixture. At low temperatures the addition of solute increases α_p , and this is consistent with an observed depression in the temperature of maximum density in aqueous sucrose solutions (*11*). The tendency at high temperatures (\gtrsim 40–50 °C) is for the addition of solute to reduce α_p , as one might expect with solutions of a non-hydrogen-bonding solvent.

_								
	ethanol mass	η/mPa s						
_	fraction	25 °C	30 °C	35 °C	40 °C	45 °C	50 °C	
4 76% Sucrose								
	0	1.023	0.919	0.826	0.744	0.678	0.609	
	0 0808	1 401	1 252	1 099	0.977	0.889	0.815	
	0 1648	1 822	1 593	1 3 76	1 218	1 090	0.010	
	0 2526	2 264	1 941	1.645	1 441	1 270	1 1 2 9	
	0 3447	2 5 5 1	2 1 7 8	1 823	1 581	1 401	1 236	
	0.5117	2.001	2.170	1.025	1.001	1.401	1.230	
			9.09	9% Sucro	se			
	0	1.159	1.036	0.934	0.848	0.772	0.706	
	0.0743	1.629	1.436	1.255	1.118	1.018	0.917	
	0.1509	2.122	1.830	1.573	1.383	1.214	1.088	
	0.2326	2.630	2.197	1.884	1.626	1.410	1.245	
	0.3172	2.978	2.475	2.108	1.805	1.571	1.380	
			14.4					
16.67% Sucrose								
	0	1.523	1.347	1.200	1.074	0.955	0.855	
	0.0743	2.134	1.859	1.616	1.383	1.313	1.155	
	0.1509	2.766	2.373	2.036	1.781	1.581	1.396	
	0.2326	3.482	2.915	2.419	2.078	1.804	1.683	
	0.3172	4.019	3.379	2.811	2.356	2.064	1.822	



Figure 2. Effect of sucrose on the thermal expansion coefficient of a mixture of water + ethanol of ethanol mass fraction 0.0831. The change in α_p is plotted against the temperature *t* for various sucrose mass fractions: **I**, 0.0491; **A**, 0.0964; **V**, 0.1859; **O**, 0.2692.



Figure 3. Effect of sucrose on the thermal expansion coefficient of a mixture of water + ethanol of ethanol mass fraction 0.1629. The change in α_p is plotted against the temperature *t* for various sucrose mass fractions: **I**, 0.0491; **A**, 0.0964; **V**, 0.1859.

The viscosity anomaly of water + ethanol (4) appears to increase on adding sucrose. A 16.67% aqueous sucrose solution has a shear viscosity 1.7 times that of pure water at 25 °C, whereas if the solvent contains 30% ethanol an identical amount of sucrose increases the viscosity 2.2 times. The



Figure 4. Shear viscosity of a 4.76% sucrose solution in water + ethanol as a function of ethanol mass fraction w_2 : A, 25 °C; B, 30 °C; C, 35 °C; D, 40 °C; E, 45 °C; F, 50 °C.

anomaly reduces sharply as the temperature increases (Figure 4). Preliminary work on mixtures richer in ethanol suggests that the position of the maximum viscosity on the w_2 axis is insensitive to the amount of sucrose.

Acknowledament

We thank Mr. E. Bell for technical assistance and John Harvey and Sons Ltd. for some financial support.

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- pressure p
- T, ttemperature V
- molar volume
- mass fraction of component i W_i
- $lpha_{\mathtt{p}}$ isobaric thermal expansion coefficient
- shear viscosity coefficient η
- ρ density

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Received for review October 1, 1979. Accepted February 25, 1980.

Densities of Molten FeCl₃, KCI–FeCl₃, and KCI–AlCl₃

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Liquid densities of FeCi₃, KCI-FeCi₃, and KCI-AICi₃ mixtures were measured by using the automated float method. The compositions measured for the KCI-FeCl₃ (and FeCl₃) system were in mole fractions of potassium chloride, X_{KCl} : 0.0000, 0.4000, 0.4500, 0.5000, 0.5250. The compositions measured for the KCI-AICI₃ system were at $X_{\rm KCI}$ 0.4000 and 0.5000. The obtained densities were at each composition fitted to an equation of the form $\rho = A(X) + B(X)(t - 300)$ and A(X) and B(X) again fitted by polynomials of X_{KCI} in the whole mole fraction range. Furthermore, for each of the systems KCI-FeCl₃ and KCI-AICI₃, all the measured data were fitted to an equation of form $\rho = \sum_{0} {}^{n} A_{n} X^{n} + (\sum_{0} {}^{m} B_{m} X^{m})(t - 300).$ Interesting enough the change in molar volumes of the KCI-FeCl_a mixtures was an almost linear function of the composition. Maximum deviations of only -3.5% were obtained in contrast to the deviations of up to -26 % at 300 °C which can be calculated for the analogous KCI-AICI₃ system. The difference between these two systems is probably due to the formation of ionic species in the moiten ferric chloride in contrast to the existence of only molecular Al₂Cl₆ in liquid aluminum chloride.

In connection with a potentiometric and spectrophotometric investigation of the molten KCl-FeCl₃ system (1), the densities for this system were measured at a few compositions around a mole fraction of potassium chloride of $X_{KCI} = 0.5$ and at different temperatures. In the present paper we have supplemented these measurements to cover the mole fraction range of $0 \le X_{\rm KCl} \le 0.5250$. For comparison of these densities with the densities of the KCI-AICI₃ system, a few measurements have also been performed on this system. The method employed is the previously described "automated float method" for determination of densities of molten salts (2). This method is very well suited for the present systems, especially the KCI-FeCI₃ system which at compositions rich in ferric chloride has a high vapor pressure. The melt is furthermore dark colored which makes visual observations of the floats impossible. Visual observations of floats have successfully been used by other authors in connection with aluminum chloride containing systems (3-5), which also have high vapor pressures for mixtures rich in aluminum chloride.

Densities of the KCI-FeCI₃ system in a rather limited range where the vapor pressure is low and only at one temperature have been measured by the Archimedian method by Juvet, Shaw, and Khan (6).

Experimental Section

The densities were measured by the automated float method (2). This method is based on magnetic detection of quartz floats with iron cores as they pass a differential transformer. The idea is that the temperature of the melt (placed in a long tube together